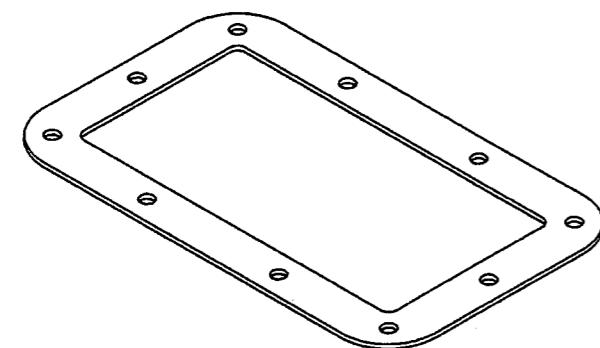


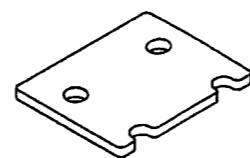
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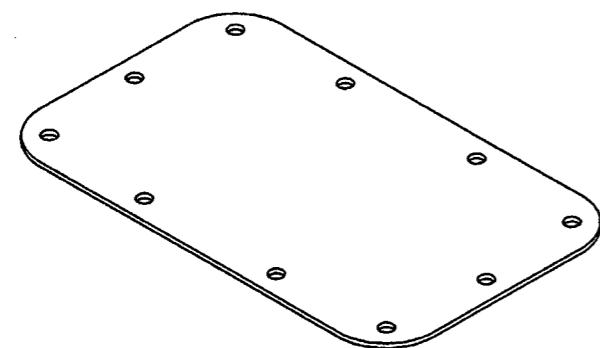
D4781-1 DOUBLER



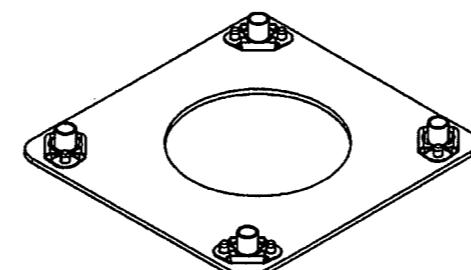
D4781-5 DOUBLER

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D4781-3 DOUBLER



D4781-041 DOUBLER ASSY

B

B

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RELEASED
2013-04-02

A	NEW ISSUE	MB	13.02.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ASS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AM</i>	D4781	SHEET 1 OF 4
APPROVED	<i>AM</i>	TITLE	SCALE
DE APPR.	<i>AM</i>	DOUBLER	NTS
DATE	13.02.21	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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ITEM	QTY .041	P/N	DESCRIPTION
			DOUBLER ASSY
1	1	D4781-7	DOUBLER
2	4	MS21075L3	NUT PLATE
3	8	MS20426AD3-3	RIVET, CSK

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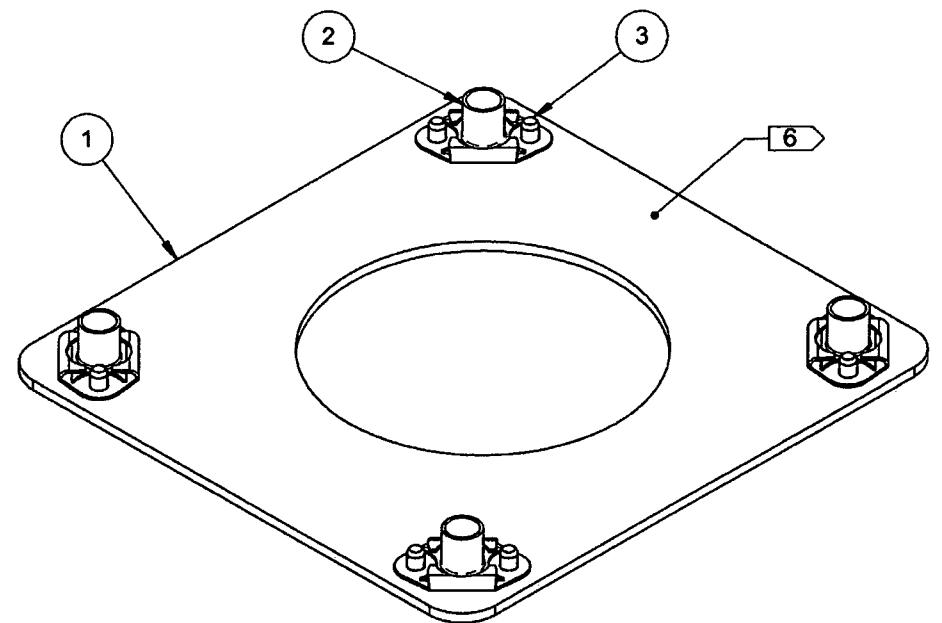
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**D4781-041 DOUBLER ASSY****NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4781-041" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 0.07

RELEASED
2013-04-02
[Handwritten signature]

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	
MFG. APPR.	<i>[Signature]</i>	D4781	REV. A
APPROVED	<i>[Signature]</i>	SHEET 2 OF 4	
DE APPR.	<i>[Signature]</i>	TITLE	SCALE
		DOUBLER	NTS
DATE	13.02.21	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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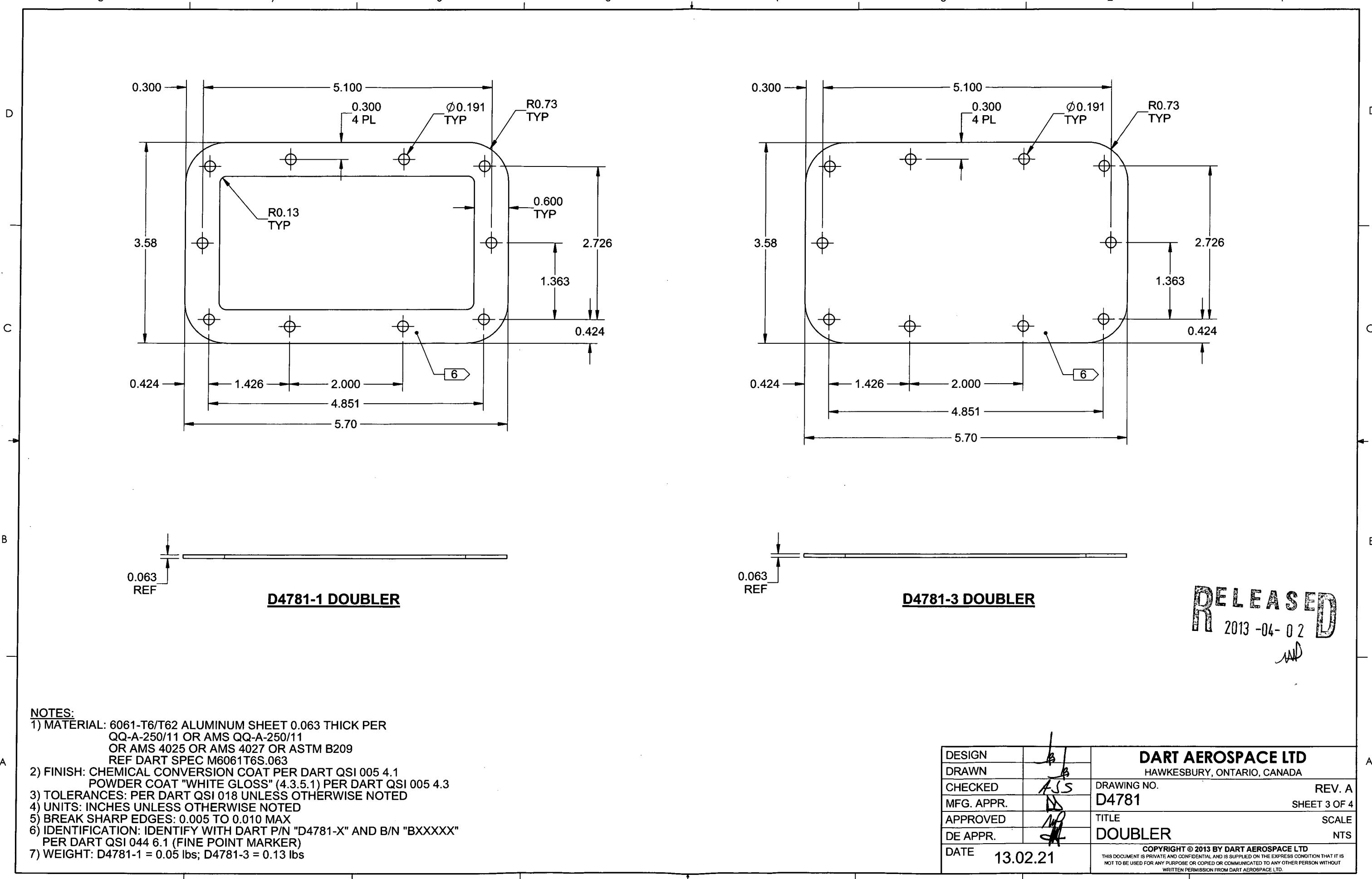
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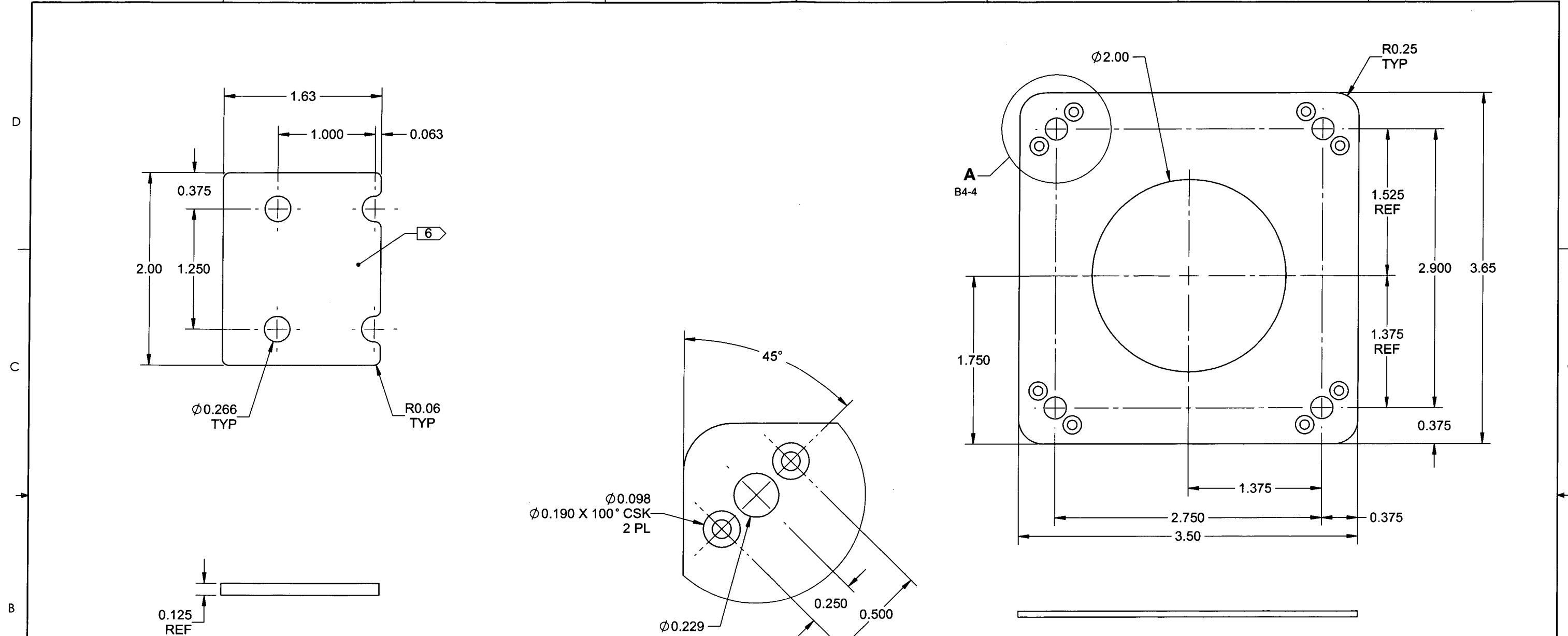
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D4781-5 DOUBLER

DETAIL A D4-4
4 PL, SCALE 2X

- NOTES:
- 1) MATERIAL: -5: 6061-T6/T62 ALUMINUM SHEET 0.125 THICK PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.125
 - 7: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK PER QQ-A-250/11 OR AMS QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF DART SPEC M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY D4781-5 WITH DART P/N "D4781-5" AND B/N "BXXXXX"; D4781-7, NONE PER DART QSI 044 6.1 (FINE POINT MARKER)
 - 7) WEIGHT: D4781-5 = 0.04 lbs; D4781-7 = 0.06 lbs

RELEASED 2013-04-02 NP

DESIGN	<i>b</i>	DART AEROSPACE LTD
DRAWN	<i>b</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AJS</i>	DRAWING NO.
MFG. APPR.	<i>DL</i>	REV. A
APPROVED	<i>ML</i>	D4781
DE APPR.	<i>ML</i>	SHEET 4 OF 4
DATE	13.02.21	TITLE
		SCALE
		NTS
		DOUBLER
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